



Opteon™



Freon™

Refrigerants by The Chemours Company

Refrigerant Solutions for Today and Tomorrow

The World Leader in Refrigeration Science and Technology

For over

85

years



Chemours™



Welcome to Chemours.

Not just a new name.

A new beginning.

A new company. A new purpose.

A new commitment to customers
and chemistry.



Welcome to Chemours, a company that's something of a paradox. We are both old and new. While built upon a 200-year-old legacy and a solid foundation of world-class chemistry and market-shaping brands, Chemours comes to the market with the passion and entrepreneurial energy of a scrappy startup.

As you learn more about who we are and what we stand for, let me assure you that Chemours isn't a new name for an old way of doing business. At The Chemours Company, you will begin to see a customer-centered culture. I can't promise that we'll get it right every time, but that will be our goal. You have my word on it. As Chemours, we will strive to show you every day that one way we define our success is your success. It's that simple.

If you are a longtime customer (there's that paradox again!), thank you for sticking with us on this journey. If you have never done business with us before, I invite you to give us a try. I think we'll live up to your expectations.

Together, let's create solutions that are better, more reliable, safer, and more sustainable . . . through the power of chemistry.

Kindest regards,

A handwritten signature in black ink, reading "Mark P. Vergnano". The signature is stylized, with the first letters of the first and last names being prominent.

Mark P. Vergnano
President and Chief Executive Officer

Using the power of
chemistry to shape
markets, define
industries, and change
lives.

That's Living Chemistry.



Chemours at a glance.

- A \$6 billion global chemical company.
- 200 years of industry experience.
- Thousands of employees working worldwide providing end-to-end support.
- Over 55 manufacturing and laboratory sites.
- Serving 5,000 customers in more than 130 countries.
- Experience working across industries, such as automotive, paints, plastics, electronics, energy, and telecommunications.
- Industry-leading products include titanium dioxide, fluoropolymers, fluorochemicals, and chemical solutions.

Chemours brings a history of
proven leadership as part of our
DuPont Refrigerants heritage

Global manufacturing and supply
capability

Two Industry Leading Power Brands

Opteon™

Our platform of
low global warming
potential solutions

Freon™

The brand you've trusted
for over 85 years



Opteon™



Freon™

Refrigerants by The Chemours Company

Unshakable Leadership and Commitment



1930

Freon™:
commercial
production and
registered as the
first refrigerant brand



1990

**Replacing
CFCs:**
introduced non-
CFC refrigerants
with **Suva™**



2005

**Replacing
HCFCs :**
introduced non-
ozone depleting
ISCEON™ series



2008

Low GWP Refrigerants:
co-developed **HFO-
1234yf** to meet
stringent global
regulationsbrand



2010

**Low GWP
Refrigerants:**
launched HFO-
1234yf based
Opteon™ family



2015

The Chemours Company, formerly
DuPont Performance Chemicals
including the refrigerants, foam
blowing agent and specialty
fluids businesses, became an
independent company on July 1st,
2015.



2016

**Launch of new
packaging** with
Chemours, Opteon™
and Freon™ branding.
Suva™ and ISCEON™
brands phased out



Chemours has applied its leadership in science and technology to introduce its newest innovation in more environmentally sustainable refrigerants:

The Opteon™ portfolio of low GWP refrigerants.

The Opteon™ Advantage

- Performance without compromise
- A lasting solution for both efficiency and the environment

Current		→ Low GWP Leading Options			
Product	GWP ^a	Nonflammable Class 1		Mildly flammable Class 2L	
		Product	GWP ^a	Product	GWP ^a
HFC-134a	1300 (1430)	XP10 (R-513A)	573 (631)	YF (R-1234yf)	4 (<1)
HFC-404A	3943 (3922)	XP40 (R-449A)	1282 (1397)	XL40 (R-454A)	238(239)
		XP44 (R-452A)	1945 (2140)		
HFC-410A	1924 (2088)			XL41 (R-454B)	467 (466)
				XL55 (R-452B)	676 (698)
HCFC-22	1760 (1810)	XP20 (R-449C)	1146 (1251)	XL20 (R-454C)	146 (148)
HCFC-123	79 (77)	XP30 (R-514A)	1		
HFC-245fa	1030	MZ (R-1366mzzZ)	9 (2)		

a: The AR5 reported GWP values (listed inside the brackets) are presented here for comparison with the AR4 reported values (listed outside the brackets).





Opteon™

Refrigerants

Reduce GWP by Switching to Opteon™

Opteon™ XP40 (R-449A)

- Up to 12% lower energy usage vs. R-404A
- HFO blend, for retrofit and new systems
- Approved by major equipment manufacturers
- A1 safety rating, SNAP listed
- Hundreds of systems converted worldwide (incumbent R-404A/507, R-22, R-407F)

Opteon™ XP44 (R-452A)

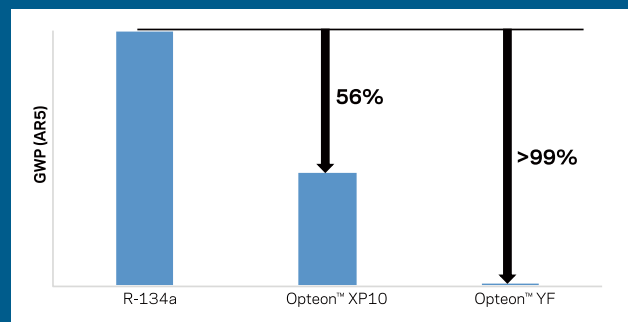
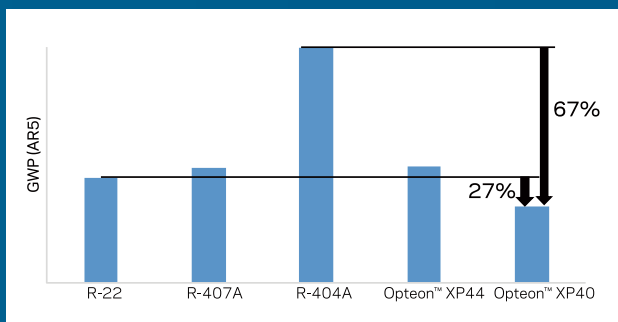
- Ideal for systems that require a low discharge temperature (e.g., refrigerated transport, low temperature hermetics)
- Specified by major equipment manufacturers
- A1 safety rating

Opteon™ XP10 (R-513A)

- Improved capacity and comparable energy usage vs. R-134a
- Azeotrope (no temperature glide)
- Specified by major equipment manufacturers
- A1 safety rating, SNAP listed

Opteon™ YF (R-1234yf)

- Global warming potential <1
- A2L safety rating
- Globally adopted by automotive OEMs
- Closely matches performance of R-134a





Opteon™ XP140

High Temperature Heat Pump Fluid

Application Scope

- Residential heating
Industrial process
- Agriculture drying
Oilfield

Product Features

- High heating temperature up to 95°C
- ASHRAE Standard 34 A1 Class-low toxicity, no flammability
- About 15% higher COP for heating relative to R-134a
- Zero ODP and relatively low GWP
Single component of high chemical stability
- Compatible with POE lubricants and existing R-134a and R-407C compressors





Opteon™ 1100

Foam Blowing Agent

Application Scope

- PU rigid foam insulation, ORC fluid, cleaning and carrier fluid

Product Features

- Zero ODP and extremely low GWP (2.0)
- Low vapor thermal conductivity (10.7) and good boiling point (33°C)
- No flammability and low toxicity
- Compatible with ABS, HIPS, steel, copper and aluminum





As of April 2016, all HFC and HCFC refrigerants from The Chemours Company will be branded as Freon™ and gradually switch to brand-new packaging. The Suva™ and ISCEON™ trade names will be phased out as the products move forward under the Freon™ brand.

Former Product Name	
Former Product Name	New Product Name
Freon™ 22 refrigerant	Freon™ 22 refrigerant
Freon™ 23 refrigerant	Freon™ 23 refrigerant
Suva™ 95 refrigerant	Freon™ 95 refrigerant
Suva™ 123 refrigerant	Freon™ 123 refrigerant
Suva™ 124 refrigerant	Freon™ 124 refrigerant
Suva™ 134a refrigerant	Freon™ 134a refrigerant
Suva™ 236fa refrigerant	Freon™ 236fa refrigerant
Suva™ 404A refrigerant	Freon™ 404A refrigerant
Suva™ 407A refrigerant	Freon™ 407A refrigerant
Suva™ 407C refrigerant	Freon™ 407C refrigerant
Suva™ 408A refrigerant	Freon™ 408A refrigerant
Suva™ 409A refrigerant	Freon™ 409A refrigerant
Suva™ 410A refrigerant	Freon™ 410A refrigerant
Suva™ 507 refrigerant	Freon™ 507 refrigerant
Suva™ HP80 refrigerant	Freon™ HP80 refrigerant
Suva™ HP81 refrigerant	Freon™ HP81 refrigerant
Suva™ MP39 refrigerant	Freon™ MP39 refrigerant
Suva™ MP66 refrigerant	Freon™ MP66 refrigerant
ISCEON™ MO29 refrigerant	Freon™ MO29 refrigerant
ISCEON™ MO39TC refrigerant	Freon™ MO39TC refrigerant
ISCEON™ MO49 Plus refrigerant	Freon™ MO49 Plus refrigerant
ISCEON™ MO59 refrigerant	Freon™ MO59 refrigerant
ISCEON™ MO79 refrigerant	Freon™ MO79 refrigerant
ISCEON™ MO89 refrigerant	Freon™ MO89 refrigerant
ISCEON™ MO99 refrigerant	Freon™ MO99 refrigerant



Freon™

Refrigerants

Freon™ 22

Physical Data \ Type

HCFC

Chemical Formula

CHClF₂

ASHRAE Number

R-22

Molecular Mass

86.47

Boiling Point @ 1 Atmosphere [°F / °C]

-41.36 / -40.81

Critical Temperature [°F / °C]

204.81 / 96.15

Critical Pressure [Psia / kPa] - abs

721.91 / 4990

ASHRAE Safety Group Classification

A1

Applications

- Residential and Commercial A/C
- Medium- and low-temperature commercial refrigeration

Freon™ 23

Physical Data \ Type

HFC

Chemical Formula

CHF₃

ASHRAE Number

R-23

Molecular Mass

70.02

Boiling Point @ 1 Atmosphere [°F / °C]

-115.64 / -82.03

Critical Temperature [°F / °C]

78.66 / 25.92

Critical Pressure [Psia / kPa] - abs

701.4 / 4836

ASHRAE Safety Group Classification

A1

Applications

- Very Low Temperature (VLT) [below -40°F to -100°F (-40°C to -73°C)]

Replaces

R-13 and R-503

Freon™ 95

Physical Data \ Type

HFC

Chemical Formula

CHF₃/CF₃CF₃

ASHRAE Number

R-508B

Molecular Mass

95.39

Boiling Point @ 1 Atmosphere [°F / °C]

-126.89 / -88.27

Critical Temperature [°F / °C]

57.19 / 14

Critical Pressure [Psia / kPa] - abs

569.4 / 3926

ASHRAE Safety Group Classification

A1

Applications

- Very low temperature [below -40°F to -150°F (-40°C to -101°C)]

Replaces

R-13, R-23, and R-503

Freon™ 123

Physical Data \ Type

HCFC

Chemical Formula

CHCl₂CF₃

ASHRAE Number

R-123

Molecular Mass

152.93

Boiling Point @ 1 Atmosphere [°F / °C]

82.00 / 27.85

Critical Temperature [°F / °C]

362.63 / 183.68

Critical Pressure [Psia / kPa] - abs

532 / 3668

ASHRAE Safety Group Classification

B1

Applications

- Low-pressure centrifugal chillers
- New centrifugal equipment

Replaces

R-11



Freon™

Refrigerants

Freon™ 124

Physical Data \ Type

HCFC

Chemical Formula

CHClFCF₃

ASHRAE Number

R-124

Molecular Mass

136.48

Boiling Point @ 1 Atmosphere [°F / °C]

10.25 / -12.09

Critical Temperature [°F / °C]

252.45 / 122.47

Critical Pressure [Psia / kPa] - abs

527.1 / 3634

ASHRAE Safety Group Classification

A1

Applications

- High ambient cooling
- Centrifugal chillers

Replaces

R-114

Freon™ 134a

Physical Data \ Type

HFC

Chemical Formula

CH₂FCF₃

ASHRAE Number

R-134a

Molecular Mass

102.03

Boiling Point @ 1 Atmosphere [°F / °C]

-14.9 / -26.06

Critical Temperature [°F / °C]

213.9 / 101.08

Critical Pressure [Psia / kPa] - abs

588.9 / 4060.3

ASHRAE Safety Group Classification

A1

Applications

- Medium- and high-temperature for stationary commercial refrigeration, chiller equipment, and home appliances
- Retrofit existing R-12 refrigeration and air conditioning equipment

Replaces

R-12

Freon™ 236fa

Physical Data \ Type

HFC

Chemical Formula

CF₃CH₂CF₃

ASHRAE Number

R-236fa

Molecular Mass

152.04

Boiling Point @ 1 Atmosphere [°F / °C]

29.4 / -1.44

Critical Temperature [°F / °C]

256.9 / 124.92

Critical Pressure [Psia / kPa] - abs

464 / 3200

ASHRAE Safety Group Classification

A1

Applications

- High ambient cooling
- Low-pressure centrifugal chillers and industrial process refrigeration systems
- Existing centrifugal chillers and industrial process refrigeration systems

Replaces

R-114

Freon™ 404A

Physical Data \ Type

HFC

Chemical Formula

CHF₂CF₃/CH₃CF₃/CH₂FCF₃

ASHRAE Number

R-404A

Molecular Mass

97.6

Boiling Point @ 1 Atmosphere [°F / °C]

-51.62 / -46.45

Critical Temperature [°F / °C]

161.73 / 72.07

Critical Pressure [Psia / kPa] - abs

541.2 / 3731.5

ASHRAE Safety Group Classification

A1

Applications

- Commercial refrigeration equipment
- New and existing R-502 equipment

Replaces

R-502



Freon™

Refrigerants

Freon™ 407A

Physical Data \ Type

HFC

Chemical Formula

CH₂FCF₃/CHF₂CF₃/CH₂F₂

ASHRAE Number

R-407A

Molecular Mass

90.11

Boiling Point @ 1 Atmosphere [°F / °C]

-49.01 / -45.01

Critical Temperature [°F / °C]

180.06 / 82.26

Critical Pressure [Psia / kPa] - abs

654.88 / 4515.24

ASHRAE Safety Group Classification

A1

Applications

- Medium- and low-temperature direct expansion refrigeration

Replaces

R-22

Freon™ 407C

Physical Data \ Type

HFC

Chemical Formula

CH₂F₂/CHF₂CF₃/CH₂FCF₃

ASHRAE Number

R-407C

Molecular Mass

86.2

Boiling Point @ 1 Atmosphere [°F / °C]

-46.4 / -43.56

Critical Temperature [°F / °C]

188.13 / 86.74

Critical Pressure [Psia / kPa] - abs

669.95 / 4619.1

ASHRAE Safety Group Classification

A1

Applications

- New or existing positive displacement equipment

Replaces

R-22

Freon™ 408A

Physical Data \ Type

HCFC

Chemical Formula

CH₃CF₃/CHClF₂/CHF₂CF₃

ASHRAE Number

R-408A

Molecular Mass

87.01

Boiling Point @ 1 Atmosphere [°F / °C]

-46.3 / -43.5

Critical Temperature [°F / °C]

182 / 83.3

Critical Pressure [Psia / kPa] - abs

641.6 / 4423.7

ASHRAE Safety Group Classification

A1

Applications

- Existing low- and medium-temperature commercial refrigeration equipment for supermarket systems

Replaces

R-502

Freon™ 409A

Physical Data \ Type

HCFC

Chemical Formula

CHClF₂/CHClFCF₃/CH₃CClF₂

ASHRAE Number

R-409A

Molecular Mass

97.45

Boiling Point @ 1 Atmosphere [°F / °C]

-31 / -35

Critical Temperature [°F / °C]

225 / 107

Critical Pressure [Psia / kPa] - abs

667 / 4599

ASHRAE Safety Group Classification

A1

Applications

- Medium- and low-temperature positive displacement equipment for supermarket systems and walk-in coolers

Replaces

R-12



Freon™

Refrigerants

Freon™ 410A

Physical Data \ Type

HFC

Chemical Formula

CH₂F₂/CHF₂CF₃

ASHRAE Number

R-410A

Molecular Mass

72.58

Boiling Point @ 1 Atmosphere [°F / °C]

-60.84 / -51.58

Critical Temperature [°F / °C]

161.83 / 72.13

Critical Pressure [Psia / kPa] - abs

714.5 / 4926.1

ASHRAE Safety Group Classification

A1

Applications

- New residential and commercial air conditioning and heat pumps

Replaces

R-22

Freon™ 507

Physical Data \ Type

HFC

Chemical Formula

CHF₂CF₃/CH₃CF₃

ASHRAE Number

R-507

Molecular Mass

98.9

Boiling Point @ 1 Atmosphere [°F / °C]

-52.1 / -46.7

Critical Temperature [°F / °C]

159.6 / 70.9

Critical Pressure [Psia / kPa] - abs

550 / 3793.6

ASHRAE Safety Group Classification

A1

Applications

- Commercial refrigeration equipment

Replaces

R-22 and R-502

Freon™ HP80

Physical Data \ Type

HCFC Blend

Chemical Formula

CHF₂CF₃/CH₃CH₂CH₃/CHClF₂

ASHRAE Number

R-402A

Molecular Mass

101.55

Boiling Point @ 1 Atmosphere [°F / °C]

-56.04 / -48.91

Critical Temperature [°F / °C]

167.89 / 75.5

Critical Pressure [Psia / kPa] - abs

599.7 / 4134.7

ASHRAE Safety Group Classification

A1

Applications

- Low- and medium-temperature commercial refrigeration equipment for reach-in and walk-in freezers and supermarket systems

Replaces

R-502

Freon™ HP81

Physical Data \ Type

HCFC Blend

Chemical Formula

CHF₂CF₃/CH₃CH₂CH₃/CHClF₂

ASHRAE Number

R-402B

Molecular Mass

94.71

Boiling Point @ 1 Atmosphere [°F / °C]

-52.83 / -47.14

Critical Temperature [°F / °C]

180.7 / 82.61

Critical Pressure [Psia / kPa] - abs

644.8 / 4445.4

ASHRAE Safety Group Classification

A1

Applications

- Ice machines & Self-contained equipment

Replaces

R-502



Freon™

Refrigerants

Freon™ MP39

Physical Data \ Type

HCFC Blend

Chemical Formula

CHClF₂/CH₃CHF₂/CHClFCH₃

ASHRAE Number

R-401A

Molecular Mass

94.44

Boiling Point @ 1 Atmosphere [°F / °C]

-27.34 / -32.97

Critical Temperature [°F / °C]

226.42 / 108.01

Critical Pressure [Psia / kPa] - abs

667.7 / 4603.8

ASHRAE Safety Group Classification

A1

Applications

- Medium- and low-temperature positive displacement equipment for supermarket systems and walk-in coolers

Replaces

R-12

Freon™ MP66

Physical Data \ Type

HCFC Blend

Chemical Formula

CHClF₂/CH₃CHF₂

ASHRAE Number

R-401B

Molecular Mass

92.84

Boiling Point @ 1 Atmosphere [°F / °C]

-30.41 / -34.67

Critical Temperature [°F / °C]

222.98 / 106.1

Critical Pressure [Psia / kPa] - abs

679 / 4681.5

ASHRAE Safety Group Classification

A1

Applications

- Low-temperature R-12 stationary positive displacement systems for commercial freezers R-12 transport

Replaces

R-12 and R-500

Freon™ MO29

Physical Data \ Type

HFC

Chemical Formula

CHF₂CF₃/CH₂FCF₃/(CH₃)₃CH

ASHRAE Number

R-422D

Molecular Mass

109.94

Boiling Point @ 1 Atmosphere [°F / °C]

-45.76 / -43.2

Critical Temperature [°F / °C]

175.2 / 79.56

Critical Pressure [Psia / kPa] - abs

566.1 / 3903

ASHRAE Safety Group Classification

A1

Applications

- For replacing in medium-temperature direct expansion (DX) refrigeration applications (can also be used for low temperature), and in stationary DX air conditioning including DX water chillers

Replaces

R-22

Freon™ 39TC

Physical Data \ Type

HFC

Chemical Formula

CH₂FCF₃/CF₃CHFCF₃

ASHRAE Number

R-423A

Molecular Mass

125.96

Boiling Point @ 1 Atmosphere [°F / °C]

-11.45 / -24.14

Critical Temperature [°F / °C]

211.1 / 99.49

Critical Pressure [Psia / kPa] - abs

520.2 / 3587

ASHRAE Safety Group Classification

A1

Applications

- HFC retrofit refrigerant for R-12 in centrifugal chillers

Replaces

R-12

Freon™ MO49 Plus

Physical Data \ Type

HFC

Chemical Formula

CF₃CH₂F/CF₃CHF/C₄H₁₀/C₅H₁₂

ASHRAE Number

R-437A

Molecular Mass

104

Boiling Point @ 1 Atmosphere [°F / °C]

-20 / -29

Critical Temperature [°F / °C]

204.7 / 96

Critical Pressure [Psia / kPa] - abs

594.1 / 4096

ASHRAE Safety Group Classification

A1

Applications

- For R-12 in automotive air conditioning and stationary refrigeration systems and for replacing HCFC-containing refrigerant blends (e.g., MP39, MP66, and R-409A) in stationary refrigeration systems

Replaces

R-12 & HCFC Blends

Freon™ MO59

Physical Data \ Type

HFC

Chemical Formula

CHF₂CF₃/CH₂FCF₃/CH₃CH₂CH₂CH₃

ASHRAE Number

R-417A

Molecular Mass

106.75

Boiling Point @ 1 Atmosphere [°F / °C]

-38.42 / -39.12

Critical Temperature [°F / °C]

188.7 / 87.04

Critical Pressure [Psia / kPa] - abs

585.3 / 4036

ASHRAE Safety Group Classification

A1

Applications

- HFC retrofit refrigerant in direct expansion stationary air conditioning and medium-temperature commercial refrigeration systems

Replaces

R-22



Freon™

Refrigerants

Freon™ M079

Physical Data \ Type

HFC

Chemical Formula

CHF₂CF₃/CH₂FCF₃/(CH₃)₃CH

ASHRAE Number

R-422A

Molecular Mass

113.6

Boiling Point @ 1 Atmosphere [°F / °C]

-51.69 / -46.5

Critical Temperature [°F / °C]

161.1 / 71.75

Critical Pressure [Psia / kPa] - abs

543.5 / 3747

ASHRAE Safety Group Classification

A1

Applications

- HFC retrofit refrigerant in medium- and low-temperature commercial and industrial direct expansion refrigeration systems

Replaces

R-22, R-502 & HCFC Blends

Freon™ M089

Physical Data \ Type

HFC

Chemical Formula

CH₂CF₃/CF₃CF₂CF₃/CH₃CH₂CH₃

ASHRAE Number

N/A

Molecular Mass

113.93

Boiling Point @ 1 Atmosphere [°F / °C]

-58.53 / -50.3

Critical Temperature [°F / °C]

142.52 / 61.4

Critical Pressure [Psia / kPa] - abs

541.57 / 3734

ASHRAE Safety Group Classification

N/A

Applications

- HFC retrofit refrigerant in very low temperature direct expansion refrigeration systems

Replaces

R-13B1

Freon™ M099

Physical Data \ Type

HFC

Chemical Formula

CF₂H₂/CHF₂CF₃/CH₂FCF₃

ASHRAE Number

R-438A

Molecular Mass

99.1

Boiling Point @ 1 Atmosphere [°F / °C]

-44.19 / -42.33

Critical Temperature [°F / °C]

185.49 / 85.27

Critical Pressure [Psia / kPa] - abs

624.32 / 4304.54

ASHRAE Safety Group Classification

A1

Applications

- A unique HFC refrigerant that can be used to replace over a wide range of evaporator temperatures

Replaces

R-22

CHINA

The Chemours Chemical (Shanghai) Co., Ltd, Beijing Branch
Room 1706-1707, Tower A Gemdale Plaza, No. 91 Jianguo
Rd, Chaoyang Dist., Beijing, 100022
Tel: +86 10 85712558 ext.800

INDIA

The Chemours India Private Limited
6th Floor, Tower C, Cyber Greens, DLF Ph-3, Cyber City,
Gurgaon, India-122002
Tel: +91 124 4797400

INDONESIA

The Chemours Malaysia Sdn Bhd
Alamanda Tower 25th Floor, M08 Jl. T.B. Simatupang Kav.
23-24 Cilandak Barat, Cilandak Jakarta Selatan 12340,
Indonesia
Tel: +62 21 2965 7834

JAPAN

Chemours K.K.
Kamiya-cho Prime Place,, 4-1-17 Toranomon, Minato-ku,
Tokyo, 105-0001, Japan
Tel: +81 50 3823 0500

KOREA

Chemours Korea Inc.
3FL, Asia Tower #430, Nonhyeon-ro, Gangnam-gu, Seoul
06223, Korea
Tel: +82 2 2015 5024

MALAYSIA / PHILIPPINES / SINGAPORE

The Chemours Malaysia Sdn Bhd.
Suite 20-01 & 20-02B, Level 20 The Pinnacle, Persiaran
Lagoon Bandar Sunway, 47500 Subang Jaya Selangor Darul
Ehsan, Malaysia
Tel: +60 3 56244303

TAIWAN

The Chemours (Taiwan) Company Ltd.
14th Floor, 167 Tun-Hwa North Road, Taipei 10549, Taiwan
Tel: +886 800 688 800

THAILAND

The Chemours (Thailand) Company Limited.
Room 1502, GPF Tower A, 93/1 Wireless Road, Lumpini,
Phatumwan, Bangkok 10330, Thailand
Tel: +66 0 2117 5599

VIETNAM

The Chemours Malaysia Sdn Bhd
Rep. Office in Hochiminh City 13th Floor, Kumho Asiana
Plaza 39 Le Duan St., Dist. 1, HCMC, Vietnam
Tel: +84 8 3939 0369

www.refrigerants.chemours.com

www.opteon.com

www.freon.com

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